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# Jig And Fixture Design Manual By Erik Karl Henriksen

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A jig differs from a fixture in the sense that it guides the tool to its correct position or towards its correct movement during an operation in addition to locating and

supporting the workpiece. An example of jig is when a key is duplicated, the original key is used as base for the path reader which guides the movement of tool to make its duplicate key. The path reader of a CWC machine here ...

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Although this fixture incorporates almost all the common principles of jig and fixture design, their construction need not be as sturdy as that of the milling fixtures, because they never have to bear as heavy cutting loads as involved in milling fixtures, because they never have to bear as heavy cutting loads as involved in milling operations. Indexing Fixture. Several components need ...

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and Fixtures design LOCATING POINTS: Good facilities should be provided for locating the work. The article to be machined must be easily inserted and quickly taken out from the jig so that no time is wasted in placing the workpiece in position to perform operations. The position of workpiece should be accurate with respect to tool guiding in the jig or setting elements in fixture. FOOL PROOF ...

### **Introduction to JIGS AND FIXTURES**

Jig and Fixture Design Manual By Erik K. Henriksen 1973, 320 pp., illus., ISBN: 978-0-8311-0211-1, \$49.95 Written for the experienced engineer as well as the student, this comprehensive and easy-to-understand reference presents the fundamental principles for combining the components into successful fixtures. It includes metric conversion tables and appendices on transfer tolerances, measuring ...

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